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### Complexing sorbents for wastewater purification

The new copolymer based on styrene and divinylbenzene with groups of nicotinamide and copolymers based on isomers methacryloylaminobenzoic acids with 2-methyl-5-vinylpyridine are obtained by chemical modification and radical copolymerization. The optimal conditions of synthesis were found out. Structure and properties of the initial compounds and copolymers based on them have been studied by IR spectroscopy and elemental analysis. The sorption properties of the synthesized polymers with respect to the ions of heavy and transition metals were investigated.

**Key words:** sorbent, chemical modification, radical copolymerization, complex forming ability, heavy metals, transitional metals, static exchange capacity.

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#### Ағынды суларды тазалау үшін қолданылатын кешен құрайтын сорбенттер

Никотинамид топтары бар стирол мен дивинилбензол негізінде химиялық модификациялау әдісімен жаңа сополимер және радикалды сополимерлену әдісімен метакрилоиламинобензол қышқылдарының изомерлерінің 2-метил-5-винилпиридинмен жаңа сополимерлері алынды. Синтездеудің ең тиімді жағдайлары анықталды. Алғашқы қосылыстардың және олардың негізіндегі сополимерлердің құрылысы мен қасиеттері ИК-спектроскопия және элементті анализ әдістерімен анықталды. Алынған сополимердің ауыр және өтпелі металл иондарын сорып алу қабілеттілігі зерттелді.

**Түйін сөздер:** сорбент, химиялық түрлендіру, радикалды сополимеризация, кешен түзу қабілеті, ауыр металдар, ауыспалы металдар, статикалық алмасу сыйымдылығы.

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#### Комплексообразующие сорбенты для очистки сточных вод

Методами химической модификации и радикальной сополимеризации получены новые сополимер на основе стирола и дивинилбензола с группами никотинамида и сополимеры на основе изомеров метакрилоиламинобензойных кислот с 2-метил-5-винилпиридином. Найдены оптимальные условия синтеза. Строение и свойства исходных соединений и сополимеров на их основе исследованы методами ИК-спектроскопии, элементного анализа. Изучены сорбционные свойства синтезированных полимеров по отношению к ионам тяжелых и переходных металлов.

**Ключевые слова:** сорбент, химическая модификация, радикальная сополимеризация, комплекс образующая способность, тяжелые металлы, переходные металлы, статическая обменная емкость.

#### Introduction

Treatment of waste water, liquids and gases directed on decrease the negative impacts of human economic activity on the environment connected with

application of ion exchange. The synthesis, research and the use of chelating ion-exchange materials-polymer compounds with functional groups capable for forming chelated compounds with metal ions is one of the research areas.

In a special interest are the new cost-waste or low-waste and combined ion exchange purification methods based on the use of promising ion exchangers and ion exchange units [1-2].

The heavy metals are main pollutants of waste water [3].

Heavy metals, especially cadmium, mercury, lead, zinc accumulates in plants. Consumption of plants, fish, water contaminated with heavy metals are the main sources of these pollutants penetrate into the humans body.

Therefore, the purification of waste-and industrial water from toxic ions is significant task [4-6]. In this regard the complexing sorbents are perspective.

The range of ion exchangers is very broad but the practical use of sorbents requires that they had a high exchange capacity for metal ions, satisfactory kinetics and dynamics of adsorption and have mechanically and chemically stable.

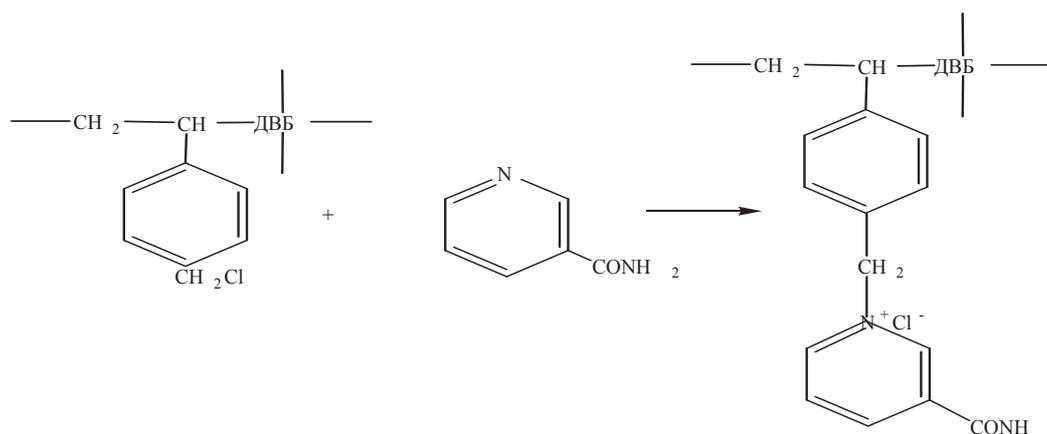
The chelating polymers with ionic groups capable to form chelate compounds with metal cations are most perspective [7].

The purpose of this work is preparation of new chelating ion exchanges and study of their sorption properties with respect to ions certain heavy metals.

## Experiment

By the chemical modification of chloromethylatedstyrene-divinylbenzene with famous analytical reagent – nicotinamide a spatial structured ion exchangers are obtained.

The high mechanical strength, chemical and thermal stability and resistance to oxidative degradation, combining with sufficient activity in the substitution reactions of the hydrogen atoms of the styrene phenylnucleus with divinylbenzene (DVB) allows to obtain a chelating ion exchangers.

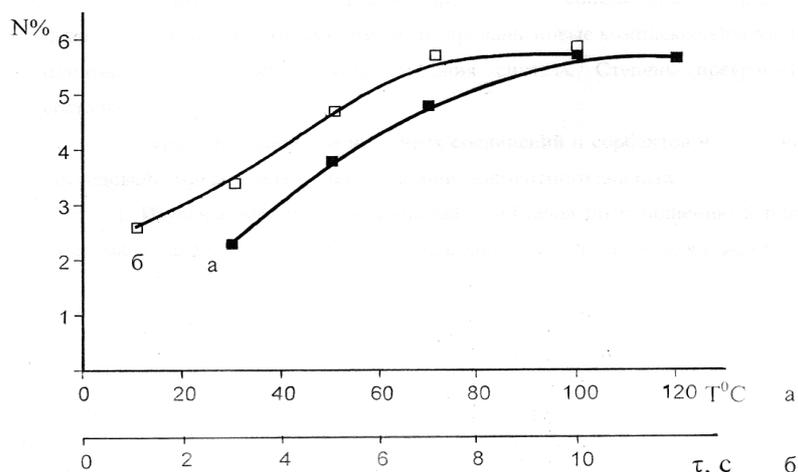


As an initial product the industrial samples of chloromethylated copolymers of styrene with 2, 4, 8, 10% DVB gel and macroporous structure with a chlorine content 17 - 21% was used.

To find the conditions for introduction of the maximum number of nicotinamide groups into the polymer the effect of solvents, the ratio of chloromethyl groups and analytical reagent duration and process temperature were investigated. The degree of chloromethylated copolymer conversion was studied by elemental analysis. Among the used solvents, dimethyl-

formamide was the most suitable. It allows to obtain the polymer with the highest content of nicotinamide groups. Study the ratio of a reactive components showed that the highest degree of conversion is achieved in the presence of critical excess of analytical reagent per one basis –mole of chloromethylated copolymer of styrene and DVB.

The study of influence of temperature (Figure 1a) and heating time (Figure 1b) showed that the highest degree of conversion is achieved at 100°C (nitrogen content - 5.7%), the reaction runs during 7 hours.

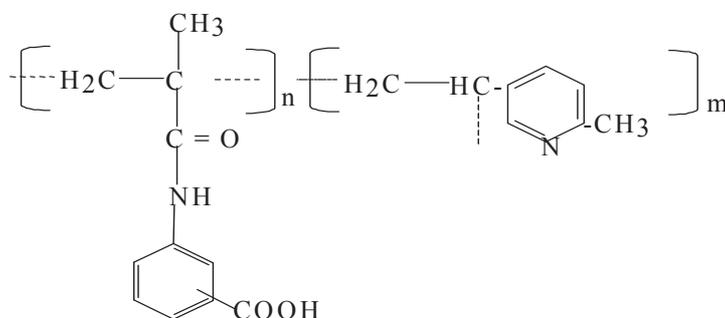


**Figure 1** – Dependence of the introduced nicotinamide groups quantity on the temperature (a) and process duration (b)

Copolymers of *o*-, *m*- and *p*-MABK with 2-methyl-5-vinylpyridine (2M5VP) obtained by radical copolymerization MABK with 2M5VP at equimolar ratios of the initial monomer mixture (50:50 mol%), initiator concentration dimethylazoisobutyrate (DAA)  $5 \cdot 10^{-3}$  and monomer 1,4 mol/l at 333K in ethanol and dimethylformamide (DMF) were purified from unreacted monomers by two fold reprecipitation of

DMF solution in ethyl acetate, followed by several washing with acetone and then dried under vacuum till constant weight. The obtained copolymers are brown, soluble in DMF, ethanol, acetone and aqueous alkaline solution.

The structure of metacryloilaminobenzoic acids copolymer with 2-methyl-5-vinylpyridine (MABA-2M5VP) can be schematically represented as:



Copolymers based on various isomers MABA-2M5VP are the bulk, light brown colored materials soluble in DMF, ethanol, acetone.

The structure of synthesized sorbents was analyzed by IR spectroscopy. When interaction of the chloromethylated copolymer with nicotinamide the intensity of absorption bands ( $\text{cm}^{-1}$ ) of  $\text{CH}_2 - \text{Cl}$  - groups (1270 and 670) significantly reduced and frequencies in range 3350, 3225 and 3160 appears. Also the bands at 1680 and 1610  $\text{cm}^{-1}$  corresponding to amide I and amide II appears.

In the spectra of synthesized copolymers based on MABA isomers with 2M5MR characteristic

absorption bands of ( $\text{cm}^{-1}$ ) COOH groups: valence (1820), symmetrical (1405-1410), asymmetric (1650) and deformation vibrations of NH-relations (1340) were detected. The frequencies  $\nu_{\text{C=O}}$  are presented at  $1740\text{cm}^{-1}$ . The spectrometry scale was graduated by absorption bands of polystyrene film. The accuracy of determination of wave number for narrow bands in range  $4000-2000\text{ cm}^{-1}$  was  $\pm 6\text{ cm}^{-1}$ , and in range  $2000-400\text{cm}^{-1}$  -  $\pm 3\text{ cm}^{-1}$ . For synthesized sorbent with nicotinamide group was defined the static exchange capacity (SEC) for some heavy metal ions (meq/ g) (Table 1):

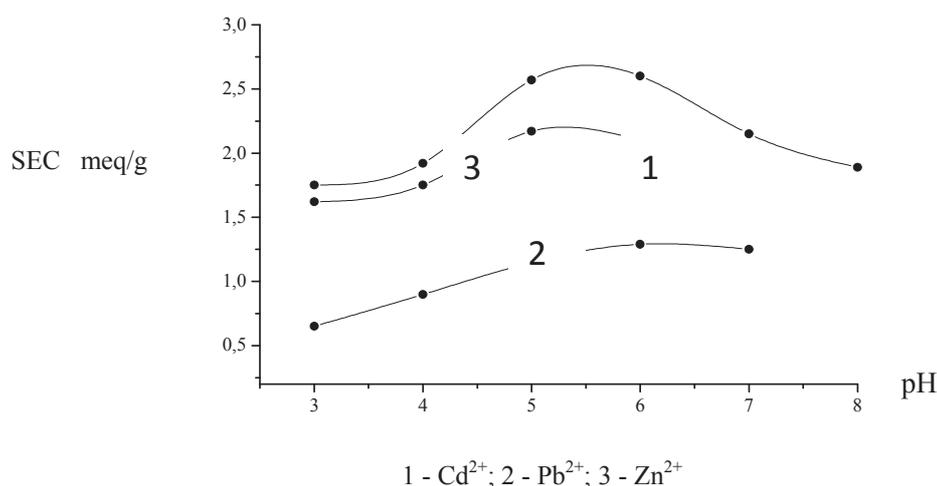
**Table 1** –of synthesized sorbent by heavy metal ions

Sorbent	SEC, meq/ g						
	Cd <sup>2+</sup>	Pb <sup>2+</sup>	Zn <sup>2+</sup>	Hg <sup>2+</sup>	Co <sup>2+</sup>	Ni <sup>2+</sup>	Cu <sup>2+</sup>
The macroporous structured sorbent with nicotinamide group	1,8	1,8	1,1	3	1,4	1,5	1,65

### Results and discussion

Using chelating ion exchangers the most favorable conditions for the formation of complexes are created [7]. The dependence of the metal ions exchange capacity on acid solutions were studied. pH of the metal salt solutions was changed from 3 to 8. A further increase of pH leads to the formation of the corresponding metal

hydroxide precipitation. Figure 2 shows the dependence of the synthesized by the cadmium, lead, and zinc ions sorbent exchange capacity on the pH of solution. The figure shows that with the grows of pH the static exchange capacity (SEC) (meq/g) increases and reaches of maximum degrees for the Cd<sup>2+</sup> ions at pH 5.9 (2.6 meq/g); for Zn<sup>2+</sup> ions at pH 5.7 (1.29 meq/g) and Pb<sup>2+</sup> ions at pH 4.7 (2.17 meq/g).

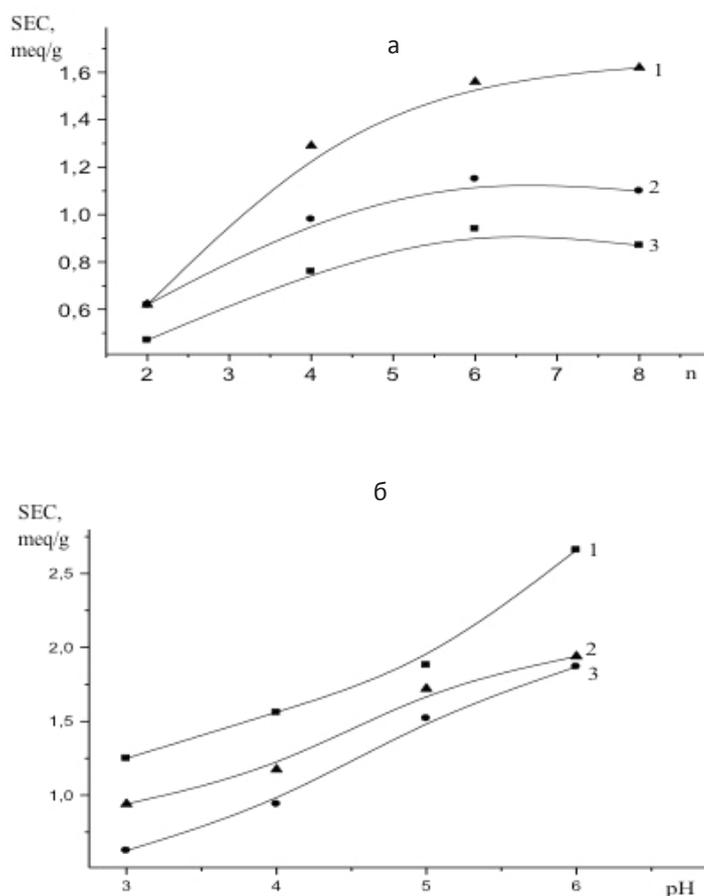


**Figure 2** – The dependence of the sorbent static exchange capacity with nicotinamide groups at Cd<sup>2+</sup>, Pb<sup>2+</sup>, Zn<sup>2+</sup> ions on the pH of solution

These data show that polymer with nicotinamide groups has selectivity for cadmium ions.

An ion-exchange property of obtained polyampholytes was studied for cations of copper, zinc, nickel, cobalt, cadmium, and manganese at different values of medium pH and concentration of metal ions in static conditions. Exchange capacity of the polyelectrolyte by metal ions was determined by the difference in the concentrations of metal ions in the equilibrium solution before and after the trilonometric contact with the ion exchanger. For determination the equilibrium exchange capacity of the copolymers the 0.05 N solution of nitrate salts of metals in ammonium-

acetate buffer solution with the pH range from 4 to 7 was used. Ion content in the solution before and after sorption was determined by complex metric method with use of appropriate indicators. A significant impact on the adsorption capacity of the polymer has the location of the active group in the phenyl ring of the copolymer. The polyampholyte based on MABA para-isomer has a higher SEC than the ortho-isomer. This is quite understandable since the access to the COOH-group in the para-position is maximally facilitated. It was experimentally proved that they are responsible for formation of coordination relations with transition metal ions (Figure 3).



*p*-MABA (1); *m*-MABA (2); *o*-MABA (3);  $\text{Me}^{2+}$  -  $\text{Cu}^{2+}$ ; the concentration of copper ions (a); pH (б).

**Figure 3** – The dependence of the MABA-2M5VP polyampholytes sorption capacity on the concentration of copper ions and the pH of the medium

When concentrations of the extracted substrate increase with the ion exchange the process of complexes formation results to compression of the macromolecule. In this case the sorption proceeds only on the surface of the macromolecular coil and the diffusion of the growing component in the inner layers of the copolymer due to steric factors becomes difficult.

Data about changes in SEC of copolymers of metacryloilaminobenzoic acids with 2-methyl-5-vinylpyridine on solution pH showed that at low pH the binding degree of metal ions is low (SOE  $\text{Cu} = 0.5\text{-}2$  meq/g at pH 2 and 3) then with the pH increase the capacity rises sharply (to 2 - 2.6 meq/g) with following slowing down. The maximal extraction of metal ions from solution is achieved at pH 5-6. A further increase of pH results to the formation of hydroxide precipitations

and basic salts. Therefore research at pH 7 do not carried out.

Table 2 shows the SEC of MABA homopolymer and copolymer polyelectrolytes obtained in optimal sorption conditions.

MABA copolymers with 2-methyl-5-vinylpyridine have a higher sorption characteristics than homopolymers. Exchange capacity of copolymers higher than for of homopolymers in 1,1-3 times due to the additional complex formation of pyridine nitrogen of 2-methyl-5-vinylpyridine with metal ions. The high values of SEC of polyampholytes for metal ions is caused by side effects such as formation of insoluble coordination-bounded forms of metal ions with functional macromolecule groups during the extraction process, the accumulation of metal ions on the polymer surface.

**Table 2** – Chelating properties of polyampholytes with transition metal ions (pH = 5,  $C_{Me^{2+}} = 0.08$  mol/ L)

Polyelectrolyte	SEC, meq/ g					
	Cu <sup>2+</sup>	Zn <sup>2+</sup>	Ni <sup>2+</sup>	Mn <sup>2+</sup>	Co <sup>2+</sup>	Cd <sup>2+</sup>
<i>n</i> - MABA-2M5VP	8,08	6,33	3,37	2,43	2,27	4,28
<i>m</i> - MABA-2M5VP	5,92	3,37	3,46	2,86	3,35	2,35
<i>o</i> - MABA-2M5VP	4,32	3,54	2,70	1,84	1,67	1,53
Poly- <i>n</i> - MABA	3,65	4,50	1,15	3,37	2,20	2,25

Copolymers have a high rate of ion exchange and high sorption ability with respect to Cu<sup>2+</sup>, Zn<sup>2+</sup>, Ni<sup>2+</sup>, Mn<sup>2+</sup>, Co<sup>2+</sup>, Cd<sup>2+</sup> ions, so can be used for extraction, concentration and selective isolation from solutions of transition metal ions. So, high macromolecule mobility creates less steric hindrance for metal ions sorption and complexing. The optimal conditions for the process is found out to have ligand : metal ion ratio = 1:6 and pH = 5-6.

SEC amount to 1,5 - 8,0 meq/g for these ions.

### Conclusion

So, the new sorbent with nicotinamide groups, copolymers based on MABA with 2M5VP isomers was synthesized, also a new opportunity of their uses for heavy and transition metal ions sorption was investigated.

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